

AUDÈRE

W E D A R E

QUARTER STROKE™

PARTS LIST

1	MUZZLE BRAKE	x 1
2	TIMING NUT	x 1

REQUIRED TOOLS



SPANNER	MODEL
20, 22 METRIC	QS0001 / QS0002
20, 24 METRIC	QS0011 / QS0021

SAFETY FIRST

ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION
ALWAYS KEEP YOUR FINGER OFF THE TRIGGER UNTIL READY TO SHOOT
ALWAYS KEEP THE GUN UNLOADED UNTIL READY TO USE

REV-00

QUARTER STROKE™ MUZZLE BRAKE PRODUCT MANUAL

MAJOR FEATURES

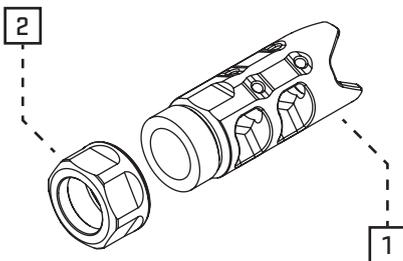
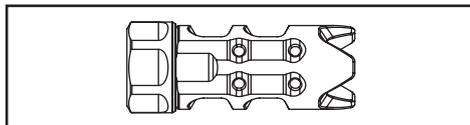
- Heavy reduction of recoil and muzzle movements
- CNC machined from high-grade steel
- Black nitride finish

INSTALLATION INSTRUCTIONS

Depending on firing schedule, a high temperature or ultra-high temperature thread locking compound may be used on the muzzle thread only.

1. Make sure the timing nut is completely threaded onto the brake.
2. Hand tighten the brake/nut assembly until it stops onto the barrel shoulder.
3. Rotate the assembly back until correct timing is achieved, with compensation holes symmetrically pointing upward (FIG.A).
4. Hold the brake in position while rotating the nut toward the barrel shoulder then apply a slight torque by hand.
5. While using one spanner to keep the brake timed, tighten the assembly applying approximately 30Nm [22 ft-lbs] of torque.

FIGURE A - VIEW FROM ABOVE



WARNING

Never install this device on a firearm of a caliber other than the one intended. This device operates by redirecting high-pressure gases at the muzzle. As a result, sound levels are significantly increased and debris, gas, and propellant particles can be propelled back toward the shooter or nearby observers. Eye and ear protection must be worn at all times when shooting or observing. This device must be free of any obstruction before shooting. Check device tightening before any use. If this device becomes loose during use, stop shooting, immediately unload the firearm and repeat the installation procedure before operating the firearm again.

AUDERE SRL

CONTACTS

THANKS FOR YOUR PURCHASE

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